

**Garant**

**Indexable insert for turning VC.T 160404, for finish machining, Grade: HB7130-2**

**Order data**

Order number	261372 HB7130-2
GTIN	4062406750459
Item class	21G

**Technical description**

Number of changes/inserts	2
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VS
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	80 - 270 m/min
Tolerance	M
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 1.5 mm
ISO code indexable insert	VCMT 160404

Grade	HB7130-2
Main application	M
Tool material	Carbide
Type of product	Indexable insert for turning